3. Shared Dispositive Power

1,061,600

1,061,600			
10. Check	box if the aggre	egate amount in r	ow (9) excludes certain shares*
11. Percen 15.00%	Check box if the aggregate amount in row (9) excludes certain shares* Percent of class represented by amount in row 9 Type of reporting person 1. 07556Q105 13G Page 3 of 7 Pages 1). Name of Issuer: 10MES USA, INC. 10). Address of Issuer's Principal Executive Offices: 10chtree Dunwoody Rd. 10ga 30342 10ja Name of Person Filing: 10ja on Management Company, LLP ("WMC") 10ja Address of Principal Business Office or, if None, 10ja Residence: 11street 12street 13street		
CUSIP No. 0755	6Q105	13G	Page 3 of 7 Pages
Item 1(a).	Name of Issuer	:	
BEAZER HOMES U	SA, INC.		
Item 1(b).	Address of Iss	suer's Principal	Executive Offices:
5775 Peachtree Atlanta GA 30			
Item 2(a).	Name of Person	Filing:	
Wellington Man	agement Company,	LLP ("WMC")	
Item 2(b).	Address of Pri		Office or, if None,
75 State Stree Boston, Massac			
Item 2(c).	Citizenship:		
Massachusetts			
Item 2(d).	Title of Class	of Securities:	
COMMON STOCK			
Item 2(e).	CUSIP Number:		
07556Q105			
Item 3.			
	(a) []	Broker or Deal	er registered under Section 15 of the Act,
	(b) []	Bank as define	d in Section 3(a)(6) of the Act,
	(c) []		any as defined in Section 3(a)(19) of the
	(d) []		
	(e) [X]		iser registered under Section 203 of the isers Act of 1940,
CUSIP No. 0755	6Q105	136	Page 4 of 7 Pages
	(f) []	the provisions	it Plan, Pension Fund which is subject to of the Employee Retirement Income Security Endowment Fund; see 13d-1(b)(1)(ii)(F),
	(g) [X]	Parent Holding 1(b)(1)(ii)(G)	Company, in accordance with Rule 13d- see Item 7,
	(h) []	Group, in acco	dance with Rule 13d-1(b)(1)(ii)(H).
Item 4. Owners	hip:		

Aggregate amount beneficially owned by each reporting person

]

⁽a) Amount beneficially owned: WMC, in its capacity as investment adviser, may be deemed to beneficially own 1,061,600 shares of the Issuer which are held of record by clients of WMC.

- (b) Percent of Class: 15.00%
- Number of shares as to which such person has: (c)
 - (i) Sole power to vote or to direct

the vote 0

- (ii) Shared power to vote or to direct the vote 180,000
- (iii) Sole power to dispose or to direct the disposition of 0
- (iv) Shared power to dispose or to direct 1,061,600 the disposition of

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Item 5. Ownership of Five Percent or Less of a Class.

If this statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial owner of more than five percent of the class of securities, check the following [].

Item 6. Ownership of More than Five Percent on Behalf of Another Person.

The securities as to which this Schedule is filed by WMC, in its capacity as investment adviser, are owned of record by clients of WMC. Those clients have the right to receive, or the power to direct the receipt of, dividends from, or the proceeds from the sale of, such securities. No such client is known to have such right or power with respect to more than five percent of this class of securities, except as follows:

Gemini II, Inc.

Item 7. Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on by the Parent Holding Company.

See Exhibit A

Item 8. Identification and Classification of Members of the Group.

Not Applicable. This schedule is not being filed pursuant to Rule 13d-1(b)(1)(ii)(H) or Rule 13d-1(c).

Item 9. Notice of Dissolution of Group.

Not Applicable.

Item 10. Certification.

"By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were acquired in the ordinary course of business and were not acquired for the purpose of and do not have the effect of changing or influencing the control of the issuer of such securities and were not acquired in connection with or as a participant in any transaction having such purpose or effect."

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STGNATURE

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

Date:

January 24, 1997 --//Brian P. Hillery//--Signature:

Name/Title: Brian P. Hillery

Regulatory Analyst

 * Signed pursuant to a Power of Attorney dated January 15, 1997 and filed with the SEC on January 24, 1997.

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Exhibit A

Pursuant to the instructions in Item 7 of this Schedule 13G, the identity and the Item 3 classification of the relevant subsidiary are: Wellington Trust Company, NA, 75 State Street, Boston MA 02109, a wholly-owned subsidiary of Wellington Management Company, LLP and a bank as defined in Section 3(a)(6) of the Securities Exchange Act of 1934.